

Work Order ID 124862

September-25-14 11:39:12 AM

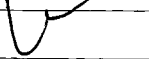
124862

Page 1

Item ID: D4353-3 Accept *N900040100* Setup Start *NS1*
 Revision ID:
 Item Name: Bearpaw Insert Stop *NS2*

Start Date: 9/25/14 Start Qty: 5.00 *5* Cust Item ID:
 Required Date: 10/02/14 Req'd Qty: 5.00 *5* Customer:

Reference:

Approvals: Process Plan:  Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4353	B

120 0.00

120

Waterjet

FLOW CNC Waterjet

FLOW WATER JET

Memo

Cut Blank as per D4355-3 File
 Blank:5.125" x 4.375" x1.00"

0.00

12/14/09/26

130 0.00

130

HAAS 1

HAAS CNC vertical machine #1

HAAS CNC VERTICAL MACHINING #1

Memo

1-Inspect material for defects or damage prior to machining
 2-Machine as per FolioFB051 and Dwg
 FOLIO REV: AA
 DWG REV: B

0.00

3-Deburr

12/14/09/27

5 0

Work Order ID 124862***124862***

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Item ID: D4353-3

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Bearpaw Insert

Stop ***NS2***

Start Date: 9/25/14 Start Qty: 5.00

5

Cust Item ID:

Required Date: 10/02/14 Req'd Qty: 5.00

5

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

190

QC21- Final Inspection - Work Order Release

0.00

190

QC

Memo

0.00

Quality Control

MLC 14-09-29

14-09-29

Picklist Print

September-25-14 11:39:11 AM

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Work Order ID: 124862

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Parent Item: D4353-3

D4353-3

Parent Item Name: Bearpaw Insert

Start Date: 9/25/14

Required Date: 10/02/14

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP REV:A NEW ISSUE 11-04-13 JLM VERIFIED BY:DD

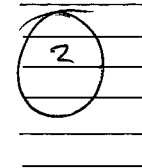
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MUHMWB10		Purchased	No				sf	771.4000		2			

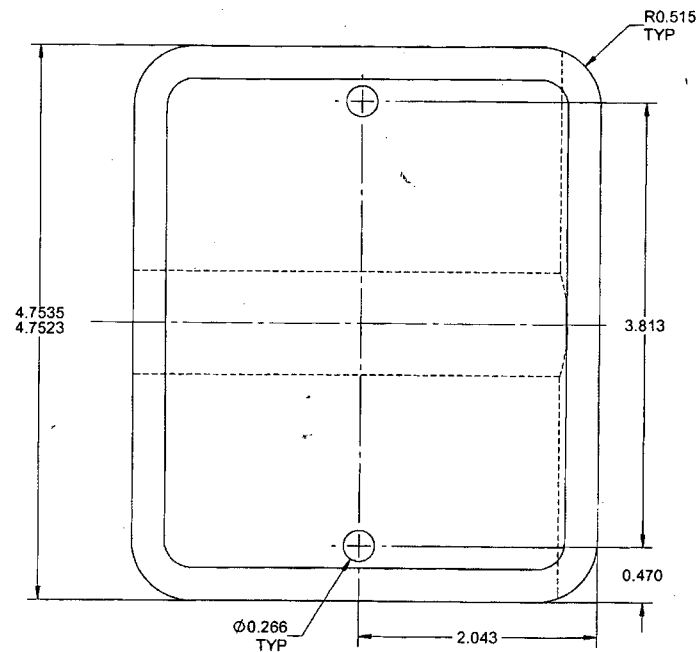
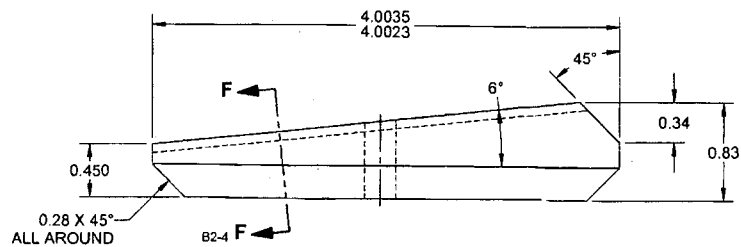
MUHMWB10

UHMW 1" Black - 48"x120" Tivar Mfg.#52480104

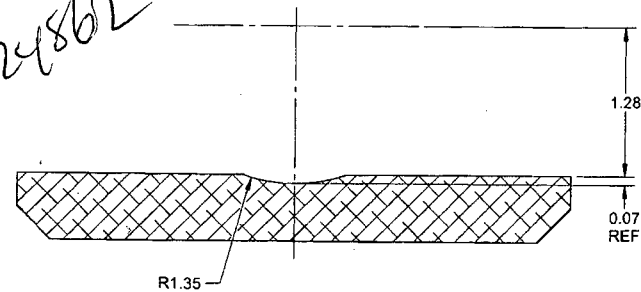
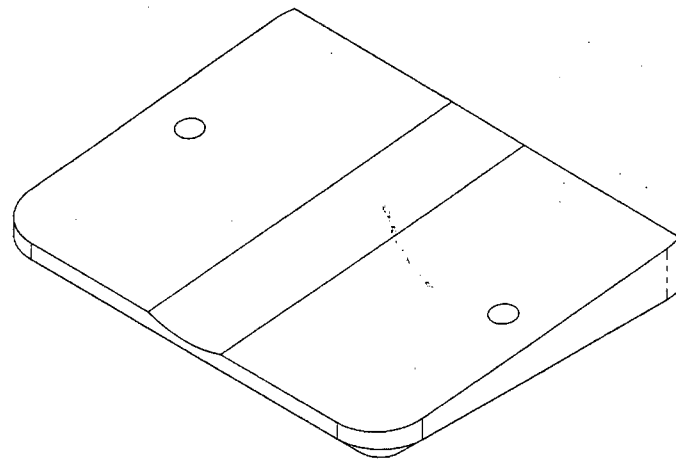
DAS
23 14-09-27.
9-89

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
MAT014	371.4	
m128267	47	
m128668	297.3	
m129293	27.1	
TPI	400	
m130421	400	





D4353-3 429 BEARPAW INSERT



SECTION F-F C7-4

RELEASED
2011-05-24

NOTES:

- 1) MATERIAL: UHMW BLACK PER SPEC CONTROL DRAWING D2689, 1.000 THICK.
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.38 lbs

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D4353	SHEET 4 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	429 BEARPAW ASSEMBLY	NTS
DATE	11.04.26	COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMPILED OR CONVEYED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	